

# Production Worksheet

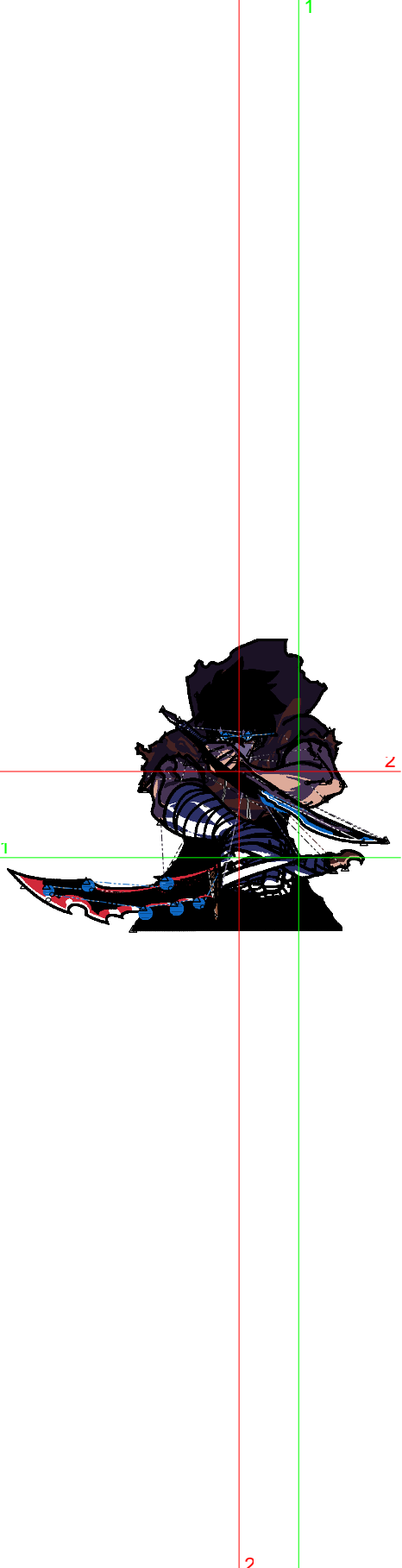
Wilcom EmbroideryStudio - Designing

## \*DESIGN1\*

Design: **Design1**

Title:

Stitches: 115 663  
 Height: 199.9 mm  
 Width: 260.5 mm  
 Colors: 12  
 Colorway: Colorway 1  
 Zoom: 0.22



Machine format: Tajima  
 Color changes: 44  
 Stops: 45  
 Trims: 87  
 Appliqués: 0  
 Left: 199.6 mm  
 Right: 60.9 mm  
 Up: 149.6 mm  
 Down: 50.3 mm  
 EndX: -40.9 mm  
 EndY: 58.9 mm  
 Area: 52074.0 mm<sup>2</sup>  
 Max stitch: 10.6 mm  
 Min stitch: 0.2 mm  
 Max jump: 11.6 mm  
 Total thread: 586.76m  
 Total bobbin: 207.96m

Stop Sequence:

| #   | N# | Color       | St.    | Code | Name        | Chart   |
|-----|----|-------------|--------|------|-------------|---------|
| 1.  | 8  | Black       | 11 189 | 8    | Black       | Default |
| 2.  | 1  | Dark Red    | 669    | 9    | Dark Red    | Default |
| 3.  | 2  | Sand        | 250    | 16   | Sand        | Default |
| 4.  | 8  | Black       | 475    | 8    | Black       | Default |
| 5.  | 3  | Red         | 5 448  | 3    | Red         | Default |
| 6.  | 9  | White       | 1 273  | 9    | White       | Default |
| 7.  | 8  | Black       | 3 822  | 8    | Black       | Default |
| 8.  | 9  | White       | 68     | 9    | White       | Default |
| 9.  | 1  | Dark Red    | 176    | 9    | Dark Red    | Default |
| 10. | 4  | Orange      | 363    | 10   | Orange      | Default |
| 11. | 8  | Black       | 3 202  | 8    | Black       | Default |
| 12. | 5  | Dark Blue   | 481    | 8    | Dark Blue   | Default |
| 13. | 6  | Turquoise   | 377    | 17   | Turquoise   | Default |
| 14. | 2  | Sand        | 525    | 16   | Sand        | Default |
| 15. | 7  | Brown       | 2 188  | 12   | Brown       | Default |
| 16. | 6  | Turquoise   | 1 143  | 17   | Turquoise   | Default |
| 17. | 1  | Dark Red    | 7 947  | 9    | Dark Red    | Default |
| 18. | 6  | Turquoise   | 13 434 | 17   | Turquoise   | Default |
| 19. | 8  | Black       | 5 004  | 8    | Black       | Default |
| 20. | 9  | White       | 300    | 9    | White       | Default |
| 21. | 8  | Black       | 76     | 8    | Black       | Default |
| 22. | 9  | White       | 6 393  | 9    | White       | Default |
| 23. | 10 | Magenta     | 7 254  | 6    | Magenta     | Default |
| 24. | 8  | Black       | 11 213 | 8    | Black       | Default |
| 25. | 11 | Purple      | 1 656  | 11   | Purple      | Default |
| 26. | 2  | Sand        | 155    | 16   | Sand        | Default |
| 27. | 1  | Dark Red    | 135    | 9    | Dark Red    | Default |
| 28. | 9  | White       | 172    | 9    | White       | Default |
| 29. | 5  | Dark Blue   | 117    | 8    | Dark Blue   | Default |
| 30. | 12 | Powder Blue | 189    | 20   | Powder Blue | Default |
| 31. | 8  | Black       | 9 399  | 8    | Black       | Default |
| 32. | 5  | Dark Blue   | 88     | 8    | Dark Blue   | Default |
| 33. | 10 | Magenta     | 748    | 6    | Magenta     | Default |
| 34. | 9  | White       | 109    | 9    | White       | Default |
| 35. | 6  | Turquoise   | 107    | 17   | Turquoise   | Default |

|     |   |           |       |    |           |         |
|-----|---|-----------|-------|----|-----------|---------|
| 36. | 8 | Black     | 741   | 8  | Black     | Default |
| 37. | 2 | Sand      | 3 247 | 16 | Sand      | Default |
| 38. | 7 | Brown     | 3 516 | 12 | Brown     | Default |
| 39. | 6 | Turquoise | 288   | 17 | Turquoise | Default |
| 40. | 8 | Black     | 7 199 | 8  | Black     | Default |
| 41. | 6 | Turquoise | 154   | 17 | Turquoise | Default |
| 42. | 7 | Brown     | 805   | 12 | Brown     | Default |
| 43. | 5 | Dark Blue | 535   | 8  | Dark Blue | Default |
| 44. | 9 | White     | 705   | 9  | White     | Default |
| 45. | 8 | Black     | 2 326 | 8  | Black     | Default |

Machine runtime:  
**Machine Runtime (hr:min:sec)**  
 Machine-1 2:25:12